



QUALITY... PLAIN & SIMPLE®

Curved Aluminum Brake & Clutch Pedal Pad Cover Installation Instructions

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Building American Quality... With A Lifetime Warranty!®

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General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels. Do not attempt to install this product while the engine is running.

Refer to Fig. 1 for the component names.

Step 1: Remove the stock rubber cover from the original pedal. Clean the original pedal to remove any rubber or glue residue. **Fig. 2**

Step 2: Remove the two outer rubber inserts from the aluminum pedal pad by pushing through the holes on the back side with a blunt object. **Fig. 3** The other rubber insert(s) are glued in. Do not use any sharp objects on the front of the aluminum pedal pad as this may scratch or damage the aluminum.

Position the aluminum pedal pad on the original pedal. Make sure the aluminum pedal pad is seated so the lip on the back side of the aluminum pedal pad is even all the way around the original pedal.

Note: Due to the variations in original pedals, some original pedals may have a thicker rolled edge than others. This is normal.

Step 3: Each aluminum pedal pad has four mounting holes in order to accommodate several applications. Typically only two mounting holes are used on an installation. Choose two (or more) mounting holes that will not interfere with the pedal arm. If only using two holes, make sure that they are diagonal from each other. We recommend using a 3/16" transfer punch to accurately mark the holes. The marks must be centered in the holes on the aluminum pedal pad. **Fig. 4**

Step 4: Double check the marks to be sure they are centered and correct. Remove the aluminum pedal pad and drill the original pedal using an 11/64" drill bit. Deburr the holes.

Step 5: Place the aluminum pedal pad back onto the original pedal and use the supplied #8-32 Phillips flat head screws and nylock nuts to attach it. Tighten the screws evenly so that the aluminum pedal pad will stay squarely seated against the original pedal. Do not over tighten the screws. **Fig. 5**

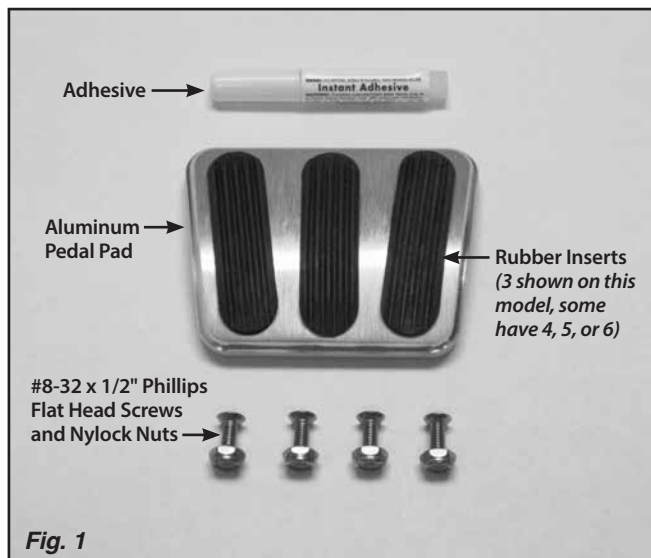


Fig. 1

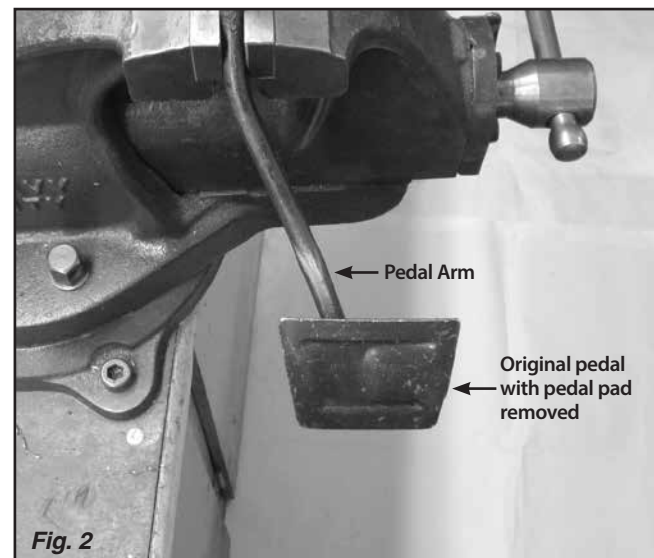


Fig. 2

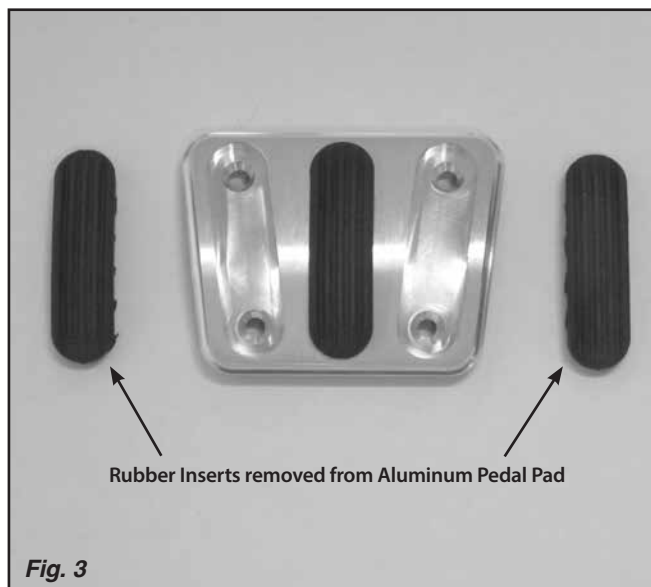


Fig. 3

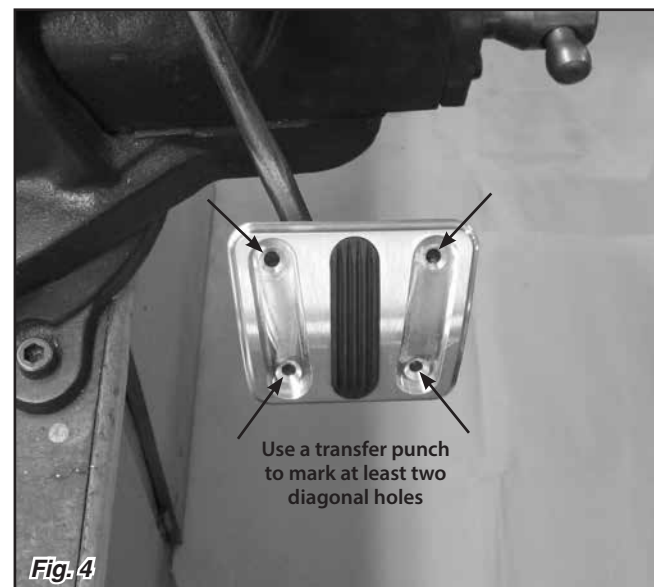


Fig. 4

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Step 6: Attach the rubber inserts removed in **Step 2** to the aluminum pedal pad using the adhesive supplied in the kit.

Note: Read the adhesive manufacturer's instructions for proper application. If excess adhesive gets on the aluminum pedal pad, clean it off with acetone before it dries. Apply a small amount of adhesive to the bottom of the recess in the aluminum pedal pad only. Install the rubber insert into the aluminum pedal pad, and apply pressure to the rubber insert for 60 seconds.

See **Fig. 6** for a completed installation.

Hazards Identification: Irritant. Irritating to eyes, skin, and respiratory system. Cyanoacrylate. Danger. Bonds skin and eyes in seconds.

Ingredients: Ethyl Cyanoacrylate

Symptoms of Exposure: Vapor irritating to eyes and breathing. Prolonged exposure may lead to non-allergic asthma.

First Aid Measures: Ingestion: Ingestion not likely due to polymerization.

Inhalation: Remove to fresh air. If symptoms continue, seek medical advice.

Skin Contact: Soak in warm soapy water.

Eye Contact: Flush with water, seek medical attention.

KEEP OUT OF REACH OF CHILDREN

Additional Product Safety and Health Information Source:

Material Safety Data Sheet (MSDS RP, SI, FS, HT, & MG Series Cyanoacrylate Adhesive) or 1-800-255-3924

