

# EB-D20 TWIN-STICK TRANSFER CASE SHIFTERS

INSTALLATION OF TWIN-STICK SHIFTERS (TYPE 5)

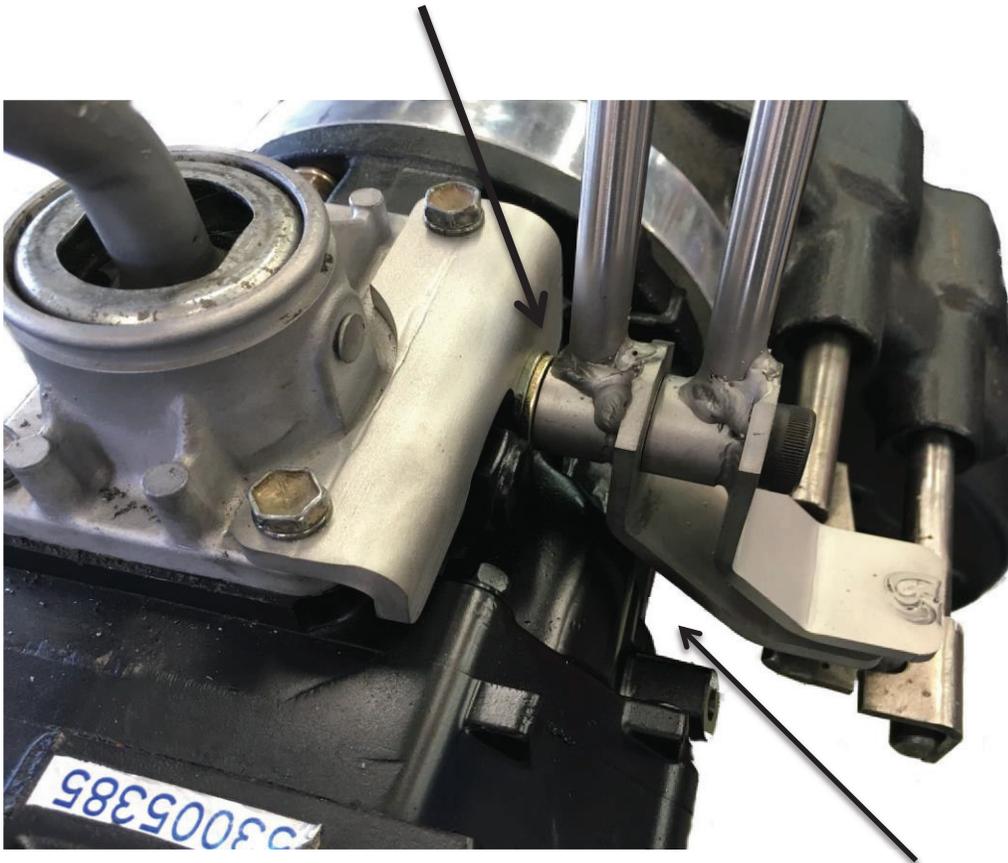
For Advance Adapters Kit 50-9920A: Jeep AX15 trans to Bronco Dana 20

For J-Shift Ford Dana-20 1972-1977

#7231-J-SHIFT



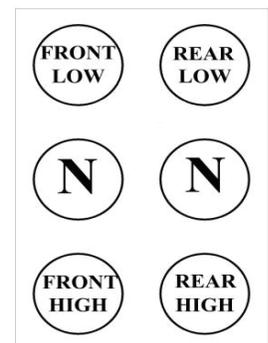
Add/remove washers to adjust side to side for shifter alignment or case clearance



Double check to make sure shifter does not hit case in high range

NOTE: THE SHIFTER HANDLES CAN BE EASILY ADJUSTED BY GENTLE HEATING WITH A PROPANE TORCH TO A DULL RED AT THE POINT WHERE THEY REQUIRE BENDING. DO NOT OVER HEAT, JUST BARELY RED. KEEP IN MIND THAT THIS WILL CAUSE DISCOLORING OF THE METAL, SO ALL "ADJUSTMENTS" SHOULD BE MADE ON A PART OF THE SHIFTER THAT WILL BE COVERED BY THE BOOT.

WARRANTY:  
1YEAR MATERIALS AND WORKMANSHIP  
MADE IN U.S.A.



16-Aug

# EB-D20 TWIN-STICK TRANSFER CASE SHIFTERS

INSTALLATION OF TWIN-STICK SHIFTERS (TYPE 5)

For Advance Adapters Kit 50-9920A: Jeep AX15 trans to Bronco Dana 20

For T-Shift Ford Dana-20 1972-1977

#7231-T-SHIFT

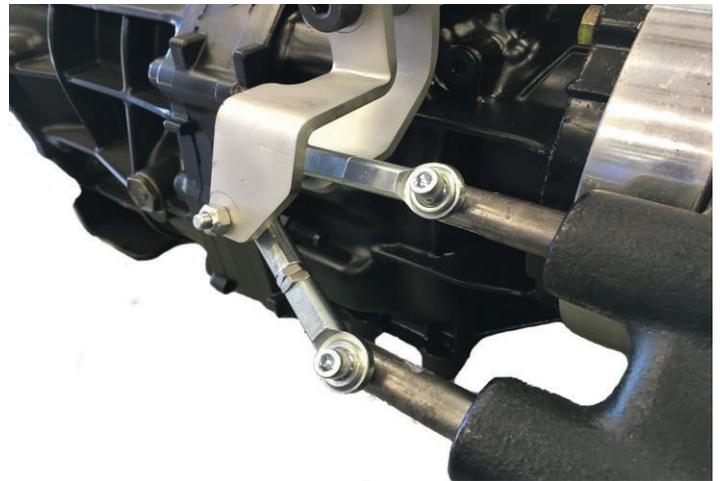
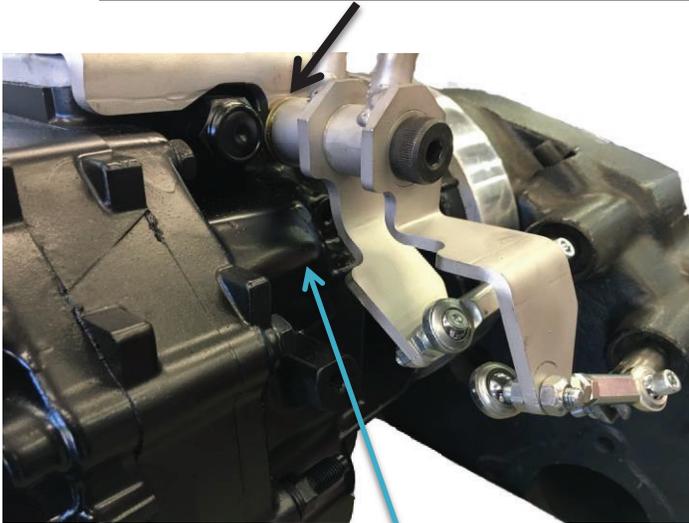


No linkage adjustment should be necessary. Tighten linkage ends tightly so that the end are clocked parallel (as shown in picture. Linkage with jam nuts, goes on the bottom shift-rail.



Install linkages oriented as shown in pictures below

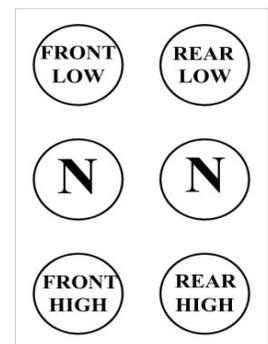
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