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Stainless Steel Fender Bodyguards #5651 Date 07/09/19



### Step 1:

Lay out all parts and inspect them. You should have 2 Fender Stone Guards (one Left and one Right) and 1 bag of self-tapping screws. The panels are shipped flat except for the inner lip. They have perforations at the bend location. (Tools shown are not included in kit.)



## Step 2:

Tools required are a short phillips screw driver, a power drill with a 90° angled head attachment and a 1/16 in. drill bit. You will also need a contrasting color Sharpie<sup>®</sup> marker. Black for light vehicles and Metallic Silver for dark vehicles works best.



## Step 3:

Slightly bend and insert each Fender Stone Guard in place as shown. Edges of the guard should match the seam edge inside the fender.



### Step 4:

While firmly holding panel in place, mark the hole locations with the Sharpie<sup>®</sup> marker.

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Step 5:

Remove Fender Stone Guard and drill 1/16 in. pilot holes for the self- tapping screws. (Stone guard is in place in photo for illustration purposes only. Damage may occur if Stone Guard is left in place during this step!)

#### Step 6:

Re-install Fender Stone Guard. Then, using the 90° angle drill and phillips bit, install all self-tapping screws securely. (Caution: over tightening may cause threads to strip)